SUBJECT CODE NO:- P-321

FACULTY OF ENGINEERING AND TECHNOLOGY

B.E.(Mech.) Examination May/June 2017 Industrial Engineering [Elective-II]

(Revised)

[Time: Three Hours] [Max.Marks:80] Please check whether you have got the right question paper. i) Solve any three questions from each section. N.B ii) Q.NO.5 and Q.NO.10 are compulsory. iii) Figures to the right indicate full marks. iv) assume suitable data wherever necessary & state it clearly Section A Q.1 a) Define work study, state its scope & applications. 07 b) Explain the concept of work content. what are the techniques to reduce the work content? 06 Q.2 a) Explain the relation of work study with productivity. 07 b) What are the functions and qualities of work study man? 06 Q.3 a) Define method study. State its objectives. Explain the procedure of method study. 07 b) What are string diagram & multiple activity chart? State its significance. 06 Q.4 a) Explain in detail the principles of motion economy. 07 b) "Critical examination forms the basis for methods improvement" explain. 06 Q.5 Write short note on any two. 14 a) Job analysis, job description and job specification. b) Merit rating methods. c) Various allowances considered while building the standard time. Section B Q.6 a) Define PMTS also explain factors to be considered while using PMTS. 07 b) Explain the Westinghouse method of performance rating. 06 Q.7 Explain different techniques of job evaluation and merit rating. 07 b) Explain the significance of job evaluation /merit rating with work measurement. 06 Q.8 a) Explain the kaizen umbrella for quality improvement. 07 b) Explain kaizen and innovation. 06 Q.9 a) Explain concept, scope & objectives of JIT. 07 b) What are the basic assumptions of TOYOTA production system? 06 Q.10 Write short note on any two 14 a) SMED b) MOST c) Push & pull system